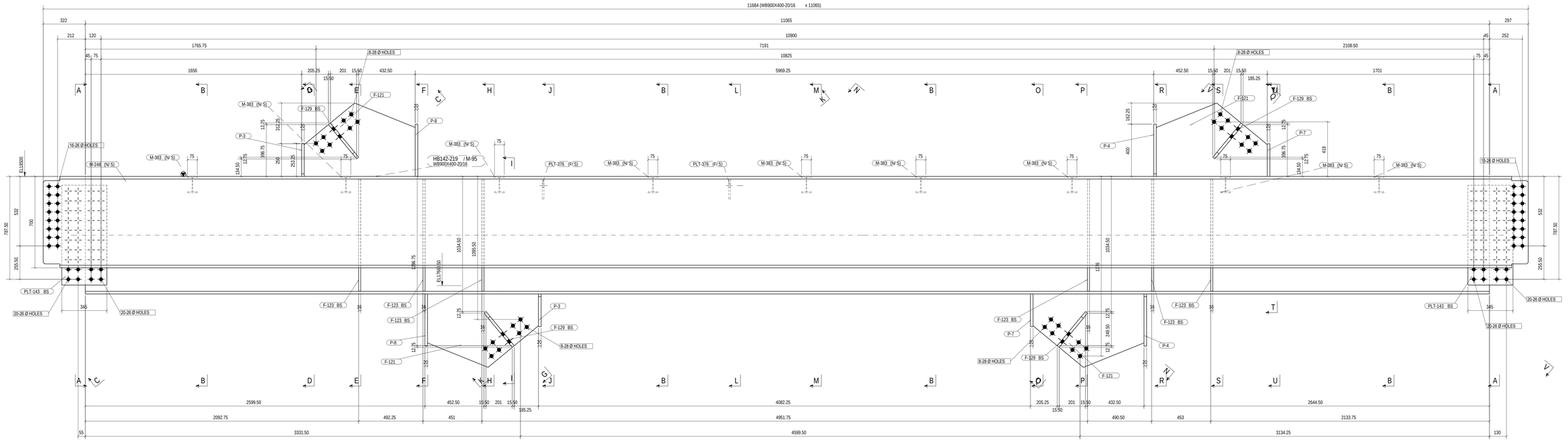
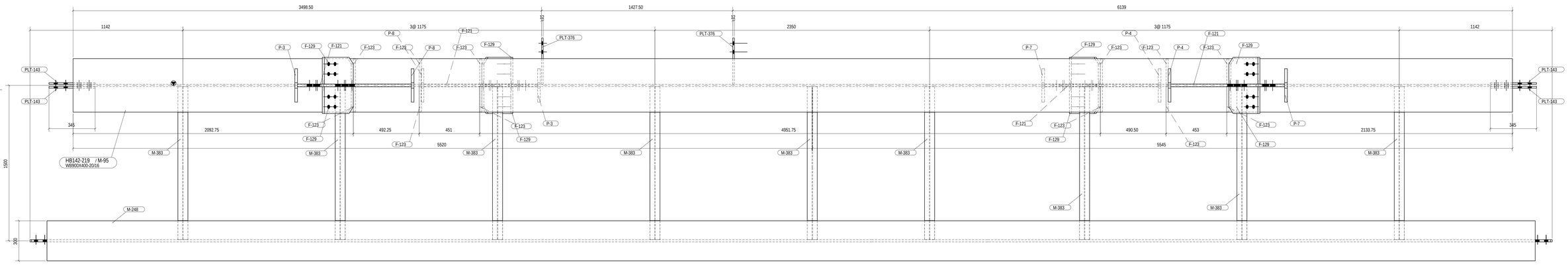
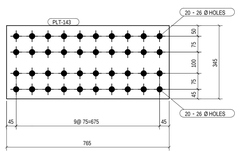
CORPORATE DRG ID:TP-DG-0-39-142-10615/00

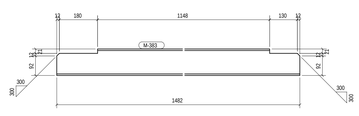
DRAWING NO: 0-39-142-10615

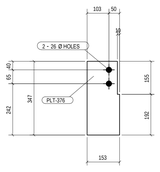
FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER PLANT STD. NO TP-322-0209

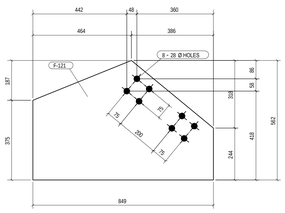


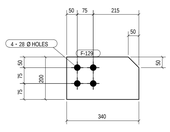


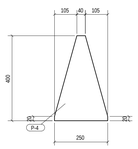


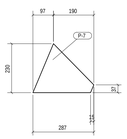


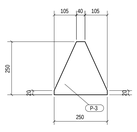


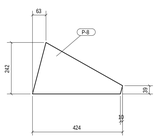


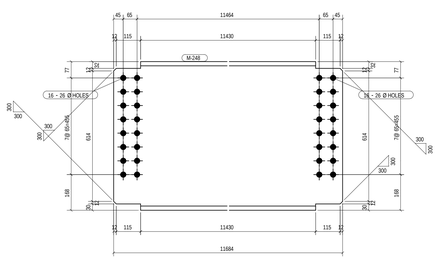












NOTES:-

FOR ASSEMBLY DRAWING REFER PRINCIPAL DRAWING MENTIONED IN GMS

THIS DRAWING IS TO BE READ ALONG WITH DRG.No:0-39-142-10975

VARIANT NUMBER	ITEM NUMBER	DESCRIPTION	STD	DRAWING NUMBER	ITEM NO	MATERIAL CODE	KG/P	UNIT	UNIT WEIGHT	CG ZONE
					VAR NO	MATERIAL SPECN		DI	QUANTITY	
	18	PLATE-12 347.0x153.0		PLT-376	15-211-003 IS2062 E250BR	No		4	4.854	
	17	PLATE-12 345.0x765.0		PLT-143	15-211-003 IS2062 E250BR	No		2	24.882	
	16	PLATE-20 242.0x424.0		P-8	15-011-218 IS2062 E250BR	No		2	5.106	
	15	PLATE-20 231.0x287.0		P-7	15-011-218 IS2062 E250BR	No		2	3.691	
	14	PLATE-20 400.0x250.0		P-4	15-011-218 IS2062 E250BR	No		2	9.436	
	13	PLATE-20 250.0x250.0		P-3	15-011-218 IS2062 E250BR	No		2	6.021	
	12	ISMB125 1482		M-383	15-009-014 IS2062 E250A	No		9	19.859	
	11	PLATE-16 660x11684		M-248xWEB	15-011-217 IS2062 E250BR	No		1	968.557	
	10	PLATE-20 300x11430		M-248xTFL	15-011-218 IS2062 E250BR	No		1	538.353	
	9	PLATE-20 300x11430		M-248xBFL	15-011-218 IS2062 E250BR	No		1	538.353	
	8	PLATE-16 880x10955		M-95xWEB	15-011-217 IS2062 E250BR	No		1	1195.197	
	7	PLATE-20 400x10955		M-95xTFL	15-011-218 IS2062 E250BR	No		1	694.882	
	6	PLATE-20 400x10955		M-95xBFL	15-011-218 IS2062 E250BR	No		1	694.882	
	5	PLATE-20 200.0x940.0		F-129	15-011-218 IS2062 E250BR	No		1	10.480	
	4	PLATE-16 190.0x859.0		F-123	15-011-217 IS2062 E250BR	No		1	20.499	
	3	PLATE-20 582.0x849.0		F-121	15-011-218 IS2062 E250BR	No		4	58.526	
	2	NUT HEX Gr.C M24			4130X0024	No		4	0.110	
	1	BOLT HEX Gr.C M24x80.0			4122124080	No		4	0.384	

1 No. REQUIRED AS DRAWN MARKED, HB142-219

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LIMITED and be used directly or indirectly in any manner detrimental to the interests of the Company.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

Bharat Heavy Electricals Ltd
UNIT: HIGH PRESSURE BOILER PLANT
TIRUCHIRAPALLI - 620014

	NAME	SIGNATURE	DATE
DRN	S.SETHUPATHI		28.10.2018
CHD	P.SUBATHRADEVI		28.10.2018
APPD	V.SARAVANAKUMAR		28.10.2018

DEPT ST | CODE 122 | ALL DIMENSIONS ARE IN MM | PROJECTION | SCALE NTS | WEIGHT (Kg) 5543.781 | REF TO ASSY / OLD DWG

TITLE: HB142-219 (SH: 01 OF 02)

DRAWING NO: 0-39-142-10615

REV

CORPORATE DRG ID:TP-DG-0-39-142-10615/00